



**VENTS INLINE FANS IN  
SOUND-INSULATED CASING  
USER'S MANUAL**

[www.vents-us.com](http://www.vents-us.com)



**TT Silent-M**



## CONTENTS

Safety requirements.....	3
Delivery set .....	10
Operation guidelines .....	10
Brief description .....	10
Designation key .....	12
Installation and set-up.....	13
Connection to power mains .....	19
Electronics operation algorithm .....	23
Technical maintenance.....	25
Troubleshooting.....	26
Storage and transportation regulations.....	26
Manufacturer's warranty.....	27

This user's manual is a main operating document intended for technical, maintenance, and operating staff. The manual contains information about purpose, technical details, operating principle, design, and installation of the TT Silent-M unit and all its modifications. Technical and maintenance staff must have theoretical and practical training in the field of ventilation systems and should be able to work in accordance with workplace safety rules as well as construction norms and standards applicable in the territory of the country.



**FOLLOW THE USER'S MANUAL REQUIREMENTS TO ENSURE DURABLE AND TROUBLE-FREE OPERATION OF THE UNIT**

## **SAFETY REQUIREMENTS**

This unit is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the unit by a person responsible for their safety. Children should be supervised to ensure that they do not play with the unit.

This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved.

Cleaning and user maintenance shall not be made by children without supervision.

Children shall not play with the appliance.

Connection to the mains must be made through a disconnecting device, which is integrated into the fixed wiring system in accordance with the wiring rules for design of electrical units, and has a contact separation in all poles that allows for full disconnection under overvoltage category III conditions.

If the supply cord is damaged, it must be replaced by the manufacturer, its service agent, or similarly qualified persons in order to avoid a safety hazard.

**CAUTION:** In order to avoid a safety hazard due to inadvertent resetting of the thermal cut-out, this unit must not be supplied through an external switching device, such as a timer, or connected to a circuit that is regularly switched on and off by the utility.

Ensure that the unit is switched off from the supply mains before removing the guard.

**WARNING:** If there are any unusual oscillating movements, immediately stop using the unit and contact the manufacturer, its service agent or suitably qualified persons.

The replacement of parts of the safety suspension system device shall be performed by the manufacturer, its service agent or suitably qualified persons.

Precautions must be taken to avoid the back-flow of gases into the room from the open flue of gas or other fuel-burning appliances.

The appliance may adversely affect the safe operation of appliances burning gas or other fuels (including those in other rooms) due to back flow of combustion gases. These gases can potentially result in carbon monoxide poisoning. After installation of the unit the operation of flued gas appliances should be tested by a competent person to ensure that back flow of combustion gases does not occur.

Fixing means for attachment to the ceiling such as hooks or other devices shall be fixed with a sufficient strength to withstand 4 times the weight of the appliance.

The mounting of the suspension system shall be performed by the manufacturer, its service agent or suitably qualified persons.

The appliance is to be installed so that the blades are more than 2.3m (2,1 m AU) above the floor.

All operations described in this manual must be performed by qualified personnel only, properly trained and qualified to install, make electrical connections and maintain ventilation units.

Do not attempt to install the product, connect it to the mains, or perform maintenance yourself.

This is unsafe and impossible without special knowledge.

Disconnect the power supply prior to any operations with the unit.

All user's manual requirements as well as the provisions of all the applicable local and national construction, electrical, and technical norms and standards must be observed when installing and operating the unit.

Disconnect the unit from the power supply prior to any connection, servicing, maintenance, and repair operations.

Connection of the unit to power mains is allowed by a qualified electrician with a work permit for the electric units up to 1000 V after careful reading of the present user's manual.

Check the unit for any visible damage of the impeller, the casing, and the grille before starting installation. The casing internals must be free of any foreign objects that can damage the impeller blades.

While mounting the unit, avoid compression of the casing! Deformation of the casing may result in motor jam and excessive noise.

Misuse of the unit and any unauthorised modifications are not allowed.

Do not expose the unit to adverse atmospheric agents (rain, sun, etc.).

Transported air must not contain any dust or other solid impurities, sticky substances, or fibrous materials.

Do not use the unit in a hazardous or explosive environment containing spirits, gasoline, insecticides, etc.

Do not close or block the intake or extract vents in order to ensure the efficient air flow.

Do not sit on the unit and do not put objects on it.

The information in this user's manual was correct at the time of the document's preparation.

The Company reserves the right to modify the technical characteristics, design, or configuration of its products at any time in order to incorporate the latest technological developments.

Never touch the unit with wet or damp hands.

Never touch the unit when barefoot.

**BEFORE INSTALLING ADDITIONAL EXTERNAL DEVICES, READ THE RELEVANT USER MANUALS.**





**THE UNIT MUST NOT BE OPERATED IN KITCHEN PREMISES.**



**NOT SUITABLE FOR USE WITH SOLID-STATE SPEED CONTROLS**



**MOTOR IS THERMALLY PROTECTED**



**FOR INTERIOR USE ONLY**



**INSTALL IN INTERIOR WALL**



**THIS DUCT FAN SHALL BE INSTALLED A MINIMUM OF ONE METRE FROM ANY ACCESSIBLE  
OPENING OF THE DUCT**



**THE PRODUCT MUST BE DISPOSED SEPARATELY AT THE END OF ITS SERVICE LIFE.  
DO NOT DISPOSE THE UNIT AS UNSORTED DOMESTIC WASTE.**

## DELIVERY SET

Fan	1 pc.
Screws with dowels	4 pcs.
Plastic screwdriver (only for the models with a timer)	1 pc.
User's manual	1 pc.
Packing box	1 pc.

## OPERATION GUIDELINES

The fan is rated for connection to single-phase AC 120 V/60 Hz power mains.

The unit is rated for continuous operation.

The arrow on the fan casing must match the air direction in the system.

The fan is rated as a class II electric appliance.

Ingress protection rating against access to hazardous parts and water ingress is IPX4.

The fan is rated for operation at the ambient air temperature from +1 °C (+33 °F) up to +40 °C (+104 °F).

Transported air temperature -25 °C (-13 °F)...+40 °C (+104 °F).

## BRIEF DESCRIPTION

The unit described herein is a mixed-flow duct fan for supply or exhaust ventilation of premises. The fan is designed for connection to 4', 5', 6', 8', 10', 12' (100, 125, 150, 160, 200, 250, 315 mm) air ducts.

An external control unit can be connected to the fan.

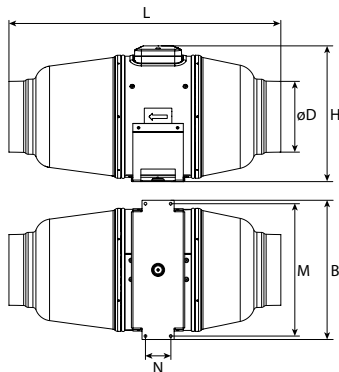
The fan design is constantly being improved, thus some models may be slightly different from those described in this manual.

To comply with the ErP 2018 regulation, a local demand controller and speed controller must be used.

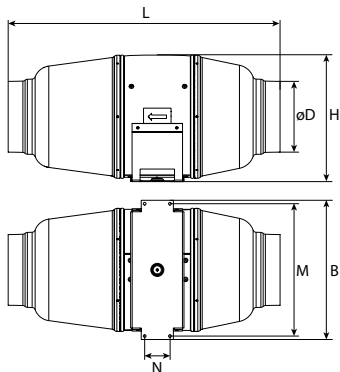
### Overall dimensions:

	Ø D	B	H	L	M	N
TT Silent-M 100	3 7/8" (98)	9 9/16" (243)	9 5/16" (237)	19 7/8" (505)	9 1/8" (231)	1 3/4" (44)
TT Silent-M 125	4 13/16" (123)	9 9/16" (243)	9 5/16" (237)	18 11/16" (474)	9 1/8" (231)	1 3/4" (44)
TT Silent-M 150	5 13/16" (148)	12 3/8" (314)	9 13/16" (249)	22 13/16" (581)	10 1/4" (261)	1 3/4" (44)
TT Silent-M 160	6 3/16" (157)	10 13/16" (273)	10 3/8" (263)	22 13/16" (580)	9 1/8" (231)	1 3/4" (44)
TT Silent-M 200	7 13/16" (198)	15 7/16" (393)	11 5/8" (295)	22 1/16" (558)	12 3/16" (310)	4 1/2" (115)
TT Silent-M 250	9 3/4" (248)	17 1/2" (445)	14 3/16" (360)	26 3/16" (665)	14 9/16" (370)	5 1/8" (130)
TT Silent-M 315	12 5/16" (313)	20 11/16" (526)	17 1/16" (434)	30 7/8" (785)	17 11/16" (450)	7 1/16" (180)

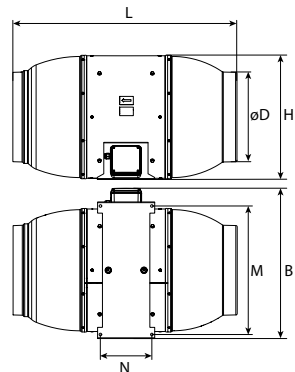
TT Silent-M 100/125/160



TT Silent-M 150



TT Silent-M 200/250/315



## DESIGNATION KEY

TT Silent M 100 T

### Options:

T: timer

U: speed controller with an electronic thermostat and a temperature sensor integrated into the air duct; power cord with a mains plug. Temperature-based operation logic

Un: speed controller with an electronic thermostat and external temperature sensor fixed on 4 m cable; power cord with a mains plug. Temperature-based operation logic

U1: speed controller with an electronic thermostat and a temperature sensor integrated into the air duct; power cord with a mains plug. Timer-based operation logic

U1n: speed controller with an electronic thermostat and external temperature sensor fixed on 4 m cable; power cord with a mains plug. Timer-based operation logic

U2: speed controller with an electronic thermostat and a temperature sensor integrated into the air duct; power cord with a mains plug. Temperature-based switching on/off

U2n: speed controller with an electronic thermostat and external temperature sensor fixed on 4 m cable; power cord with a mains plug. Temperature-based switching on/off

P: smooth speed controller from 0 to 100 % and a power cord with a mains plug

R: power cord with a mains plug

V: speed switch

### Outlet spigot diameter [mm]

### Casing material:

M — metal

### Casing design:

Silent – sound-insulated

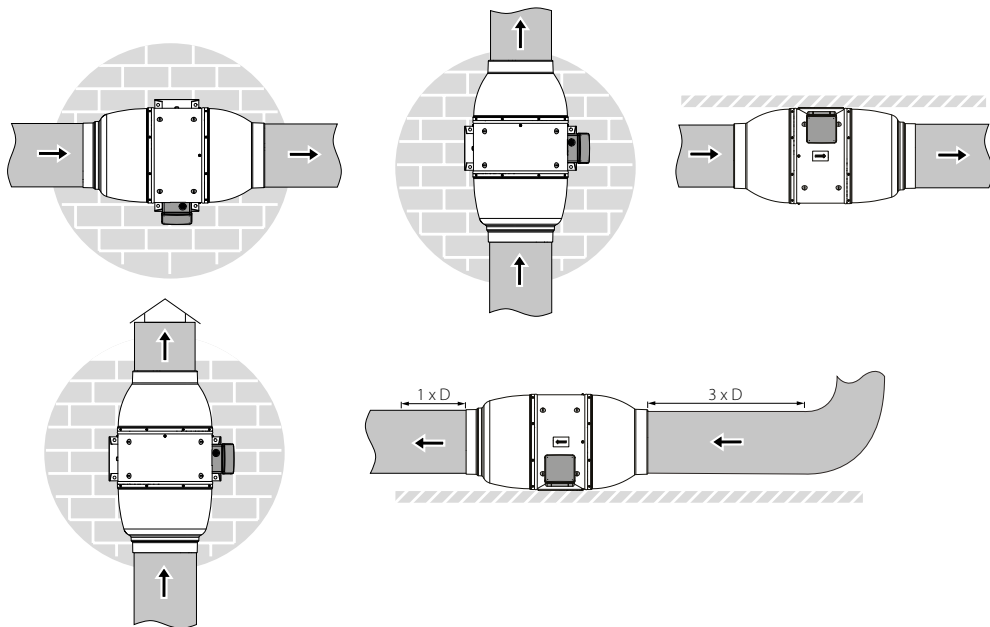
### Fan model

For a description of the fan options, see the «Electronics operation algorithm» section.

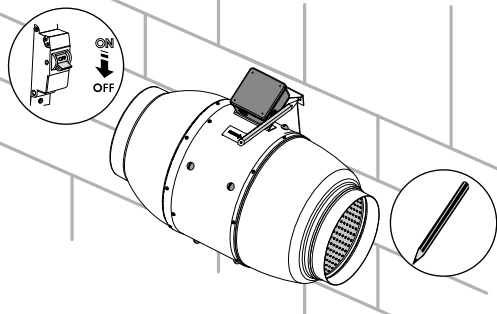
## INSTALLATION AND SET-UP

The fan is suitable both for horizontal or vertical mounting on the floor, on the wall or on the ceiling. While mounting the fan, provide extra protection against water ingress, such as:

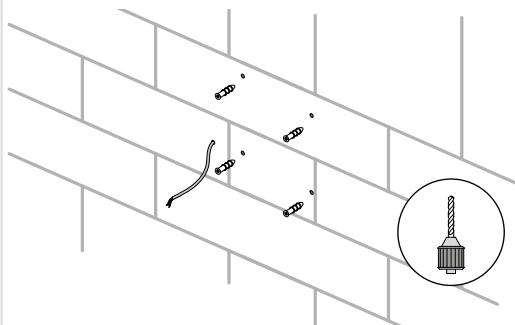
- For the top mounting install an outer protecting hood above.
- For any mounting position connect an air duct on both sides of the fan.



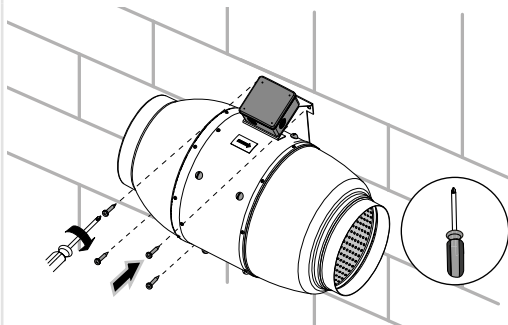
Cut off power supply and make sure electricity has been turned off. Mark the holes for fixing the fan and the power cable.



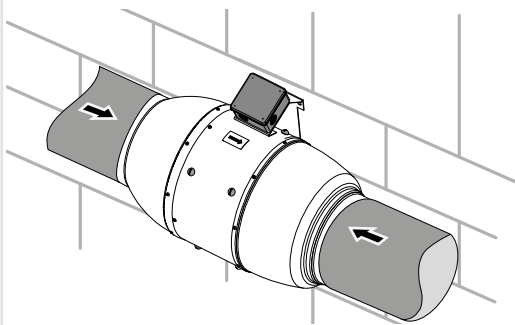
Lead the power cable to the ventilation hole, drill the mounting holes and install the dowels.



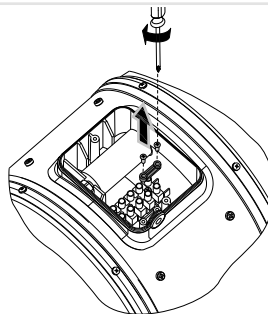
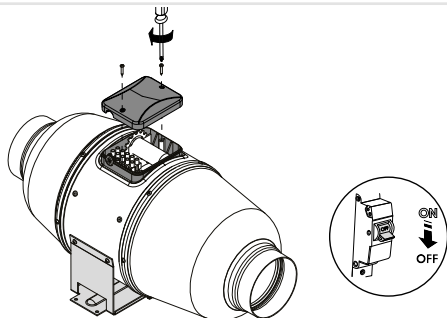
Fix the fan with the screws.



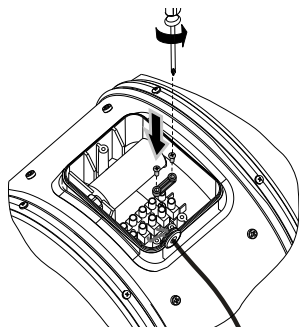
For any mounting position connect an air duct on both sides of the fan.



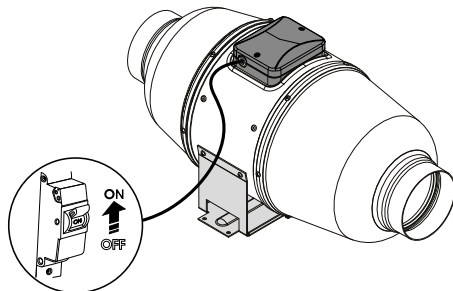
Cut off power supply and make sure electricity has been turned off. Remove the cover of the fan.



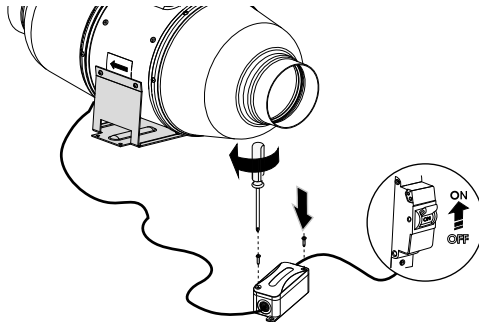
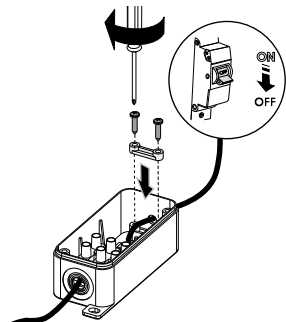
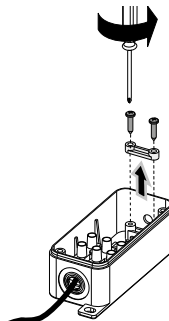
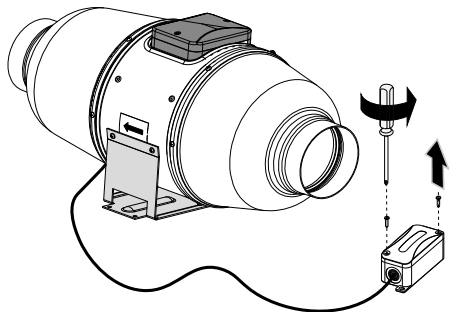
Connect the power cord wires to the terminal block and assemble the fan in reverse order.



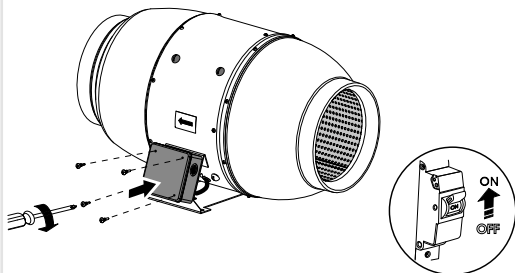
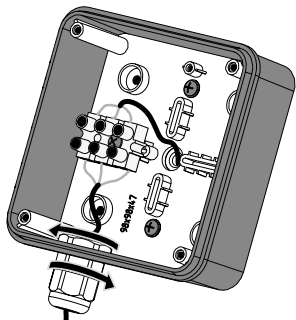
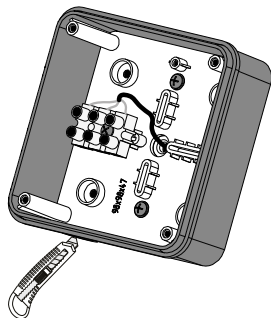
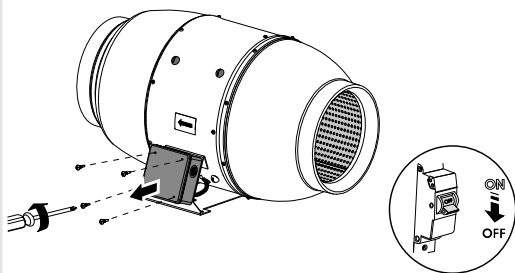
Supply power to the fan.



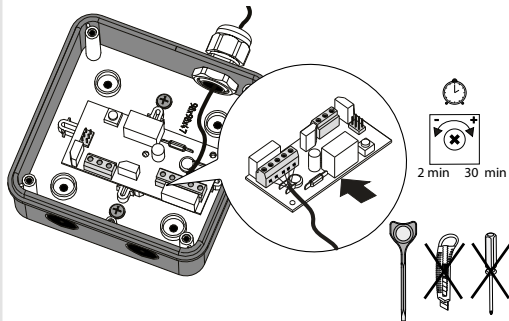
### Mounting sequence for different fan models



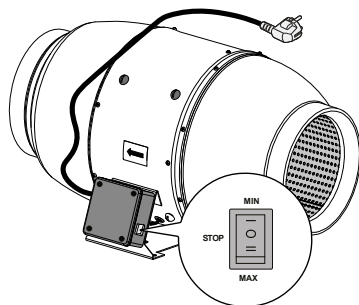




**TT Silent-M ... T**

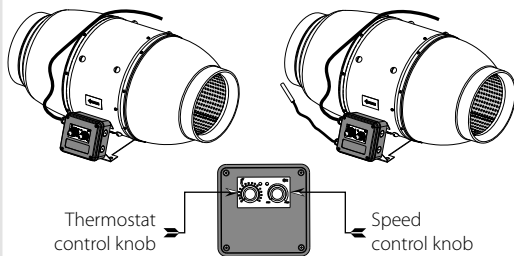


**TT Silent-M ... RV**

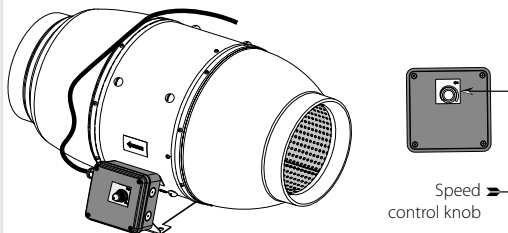


**TT Silent-M...U, U1, U2**

**TT Silent-M...Un, U1n, U2n**



**TT Silent-M ... P**



## CONNECTION TO POWER MAINS

The fan is rated for connection to single-phase AC 120 V/60 Hz power mains.

### TERMINAL DESIGNATIONS ON WIRING DIAGRAMS

**L1** — minimum speed terminal

**L2** — maximum speed terminal

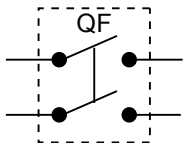
**QF** — automatic circuit breaker

**S** — external speed controller

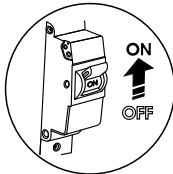
**ST** — external switch

**LT** — timer control line

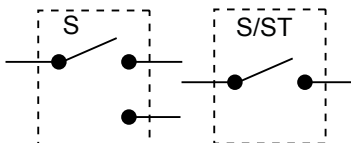
Automatic circuit breaker designation in the wiring diagram



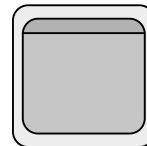
Automatic circuit breaker



Designation of the external switch on the wiring diagram

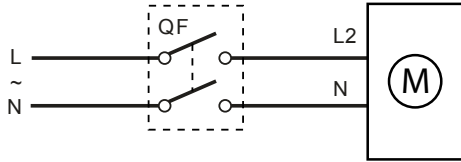


External switch

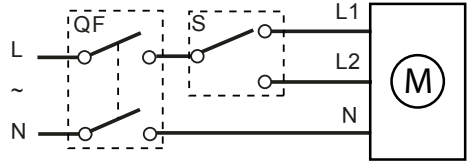


**DO NOT USE A METAL SCREWDRIVER, KNIFE, ETC. FOR ADJUSTMENT OPERATIONS NOT TO DAMAGE THE CIRCUIT BOARD**

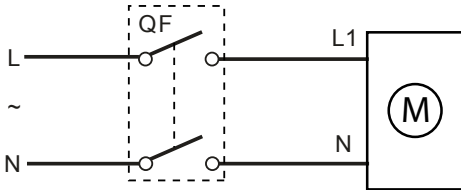
### TT Silent-M



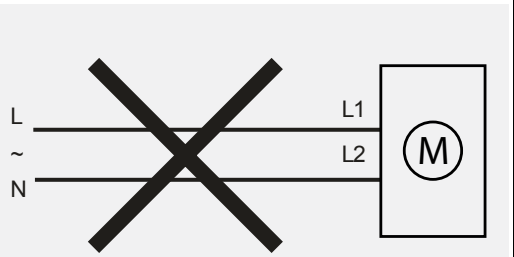
Max



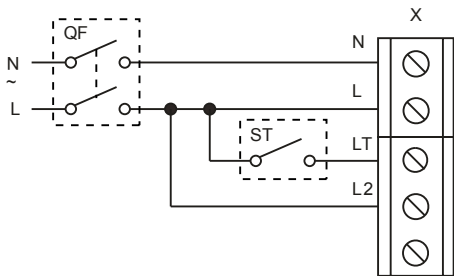
Max/min



Min

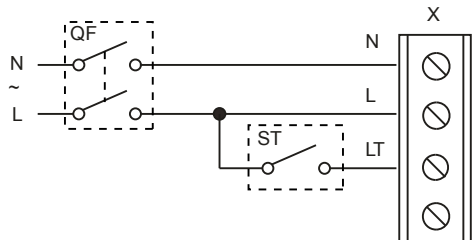


### TT Silent-M ... T

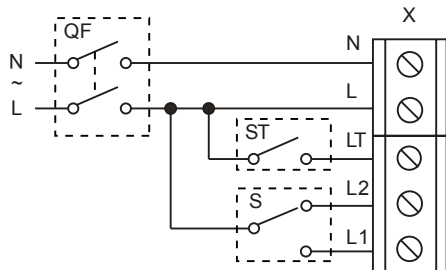


Max

terminal block for 5 contacts

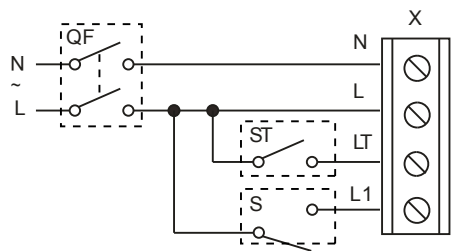


terminal block for 4 contacts

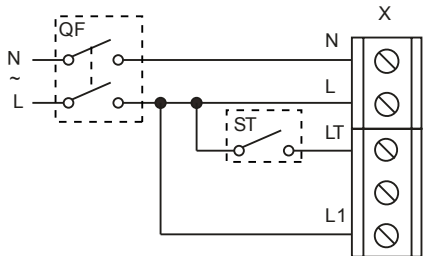


Max/min

terminal block for 5 contacts

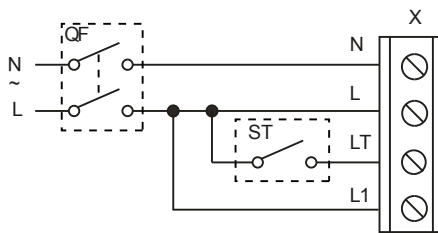


terminal block for 4 contacts

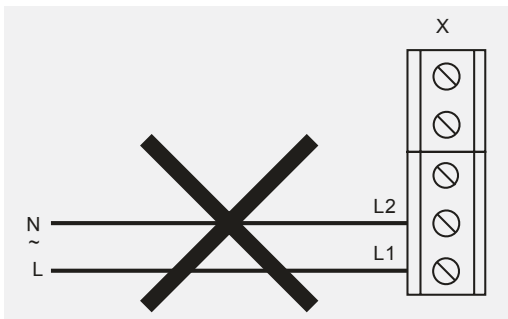


Min

terminal block for 5 contacts



terminal block for 4 contacts



## ELECTRONICS OPERATION ALGORITHM

It is possible to control the fan rotation speed without options by voltage, as well as by thyristor controllers. The speed controller is purchased separately.

**Warning!** When adjusting the voltage, make sure there is no unusual noise or vibration at reduced motor speed. The motor current may exceed the rated current during voltage regulation. The fan is equipped with a thermal switch with no self-reset.

To reset the thermal relay:

- Switch off the power supply.
- Find and eliminate the cause of overheating.
- Make sure the motor has cooled down to operating temperature.
- Switch on the power supply.

The **TT Silent-M ... T** fan starts operation when the control voltage is applied to the LT input terminal by an external switch (e.g. switching on the room light).

After the control voltage is off, the fan continues to operate within the set time period adjustable from 2 to 30 minutes by the timer.

To adjust the fan turn-off delay time, turn the control knob clockwise to increase and counter-clockwise to decrease the turn-off delay time respectively.

**Warning!** The timer circuit is under mains voltage. Make adjustments only after disconnecting the fan from power mains. The fan is supplied with a special plastic screwdriver for adjusting the fan settings. Use it if you want to change the fan turn-off delay time or the humidity threshold. Using a metal screwdriver, knife, etc. for adjustment may damage the electronics board.

The **TT Silent-M ... U/U1/U2(n)** fan is equipped with an electronic module **TSC** (speed controller with an electronic thermostat) for automatic motor speed (air flow) control depending on the air temperature.

The terminal compartment incorporates 2 control knobs:

- presetting the speed
- setting the threshold for the electronic thermostat

The thermostat operation indicator is located on the fan cover. It lights up when the air temperature exceeds the set value. To set the thermostat threshold, turn the temperature knob clockwise to increase the value and counter-clockwise to decrease the value. To set the fan speed (air flow), rotate the speed control knob in the same way.

The fan operating logic may be based on temperature or timer indications:

**TT Silent-M ... U(n):** The fan switches to the maximum speed as the room air temperature exceeds the set point. As the air temperature drops 2 °C below the set point or if the initial temperature is below the set point, the fan operates with the set speed.

**TT Silent-M ... U1(n):** The fan switches to the maximum speed as the room air temperature exceeds the set point. As the air temperature drops down below the set point, the timer starts a 5-minute countdown and then the fan switches to the set speed.

**TT Silent-M ... U2(n):** The fan switches to the set speed as the room air temperature exceeds the set point. As the air temperature drops 2 °C below the set point or if the initial temperature is below the set point, the fan is turned off.

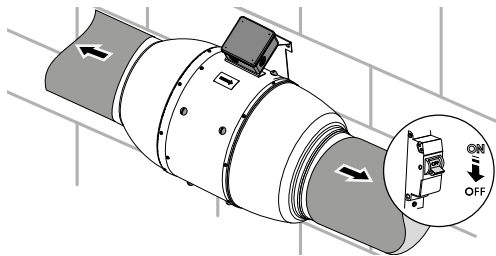
The **TT Silent-M ... P** fan is equipped with a speed controller that enables switching the fan on/off and smooth speed (air flow) regulation from minimum to maximum value.



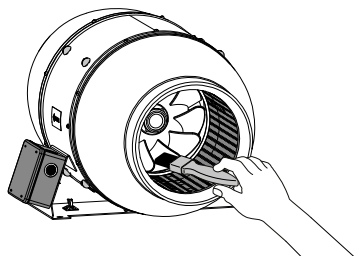
## TECHNICAL MAINTENANCE

The fan maintenance periodicity is at least once per 6 months.  
Maintenance steps:

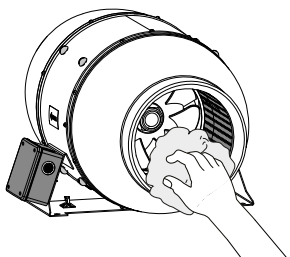
Disconnect the fan from power supply and make sure electricity has been turned off. Disconnect an air duct on both sides of the fan.



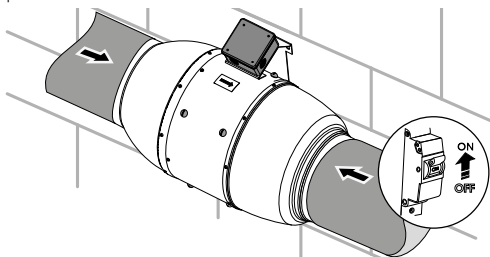
Clean the fan with a soft dry cloth or a brush.



Wipe the fan surfaces dry.



Connect an air duct on both sides of the fan. Supply power to the fan.



**CAUTION! Do not allow water or liquid come into contact with electric components!**

## TROUBLESHOOTING

Problem	Possible reasons	Troubleshooting
When the unit is connected to power mains, the fan does not rotate and does not respond to any controls.	No power supply.	Make sure the power supply line is connected correctly, otherwise troubleshoot the connection error.
	Internal connection fault.	Contact the Seller.
Low air flow.	The ventilation system is clogged.	Clean the ventilation system.
Increased noise, vibration.	The impeller is clogged.	Clean the impeller.
	The fan is not secured well or is not mounted properly.	Troubleshoot the installation error.
	The ventilation system is clogged.	Clean the ventilation system.

## STORAGE AND TRANSPORTATION REGULATIONS

- Store the unit in the manufacturer's original packaging box in a dry closed ventilated premise with temperature range from +5 °C (+41 °F) to +40 °C (+104 °F) and relative humidity up to 70 %.
- Storage environment must not contain aggressive vapors and chemical mixtures provoking corrosion, insulation, and sealing deformation.
- Use suitable hoist machinery for handling and storage operations to prevent possible damage to the unit.
- Follow the handling requirements applicable for the particular type of cargo.
- The unit can be carried in the original packaging by any mode of transport provided proper protection against precipitation and mechanical damage. The unit must be transported only in the working position.
- Avoid sharp blows, scratches, or rough handling during loading and unloading.
- Prior to the initial power-up after transportation at low temperatures, allow the unit to warm up at operating temperature for at least 3-4 hours.

## MANUFACTURER'S WARRANTY

Production meets standard operating requirements in the USA and Canada.

Vents US warrants to the original purchaser of the unit that it will be free from defects in materials or workmanship for a period of 24 months from the date of original purchase. The Vents US warrants to the original purchaser of the unit that the integrated control unit will be free from defects in materials and workmanship for a period of 24 months from the date of original purchase.

**THERE ARE NO OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.**

During the stated warranty period, Vents US will, at its option, repair or replace, without charge, any product or part which is found to be defective under normal use and service. This warranty does not cover (a) normal maintenance and normal service or (b) any products or parts which have been subject to misuse, negligence, accident, improper maintenance or repair (other than by Vents US), faulty installation or installation contrary to recommended installation instructions. Labor to remove and replace products is not covered. The duration of any implied warranty is limited to the time period specified for the express warranty. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.

**VENTS US OBLIGATION TO REPAIR OR REPLACE, AT VENTS US OPTION, SHALL BE THE PURCHASER'S SOLE AND EXCLUSIVE REMEDY UNDER THIS WARRANTY. VENTS US SHALL NOT BE LIABLE FOR INCIDENTAL, CONSEQUENTIAL OR SPECIAL DAMAGES ARISING OUT OF OR IN CONNECTION WITH PRODUCT USE OR PERFORMANCE.**

Some states do not allow the exclusion or limitations of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state. This warranty supersedes all prior warranties. If proof of sales date is absent, warranty period is calculated from the production date. The unit can be exchanged at the following address:

Vents-US  
400 Murray Road, Cincinnati, OH 45217, USA  
Tel: 1-888-640-0925, 513-583-5786, Fax: 513-268-4597  
E-mail: support@ventsus.com  
www.vents-us.com

Please follow guidelines in this manual for product problem-free operation.



**FOLLOWING THE REGULATIONS STIPULATED HEREIN WILL ENSURE A LONG AND TROUBLE-FREE OPERATION OF THE UNIT**

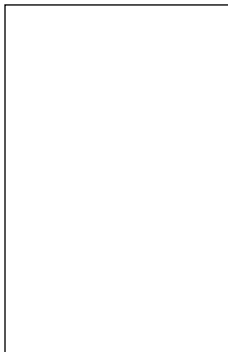


**USER'S WARRANTY CLAIMS SHALL BE SUBJECT TO REVIEW ONLY UPON PRESENTATION OF THE UNIT, THE PAYMENT DOCUMENT AND THE USER'S MANUAL WITH THE PURCHASE DATE STAMP**

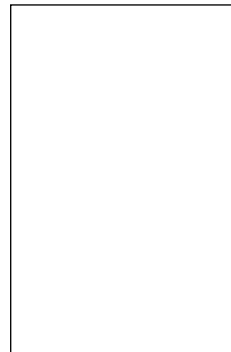




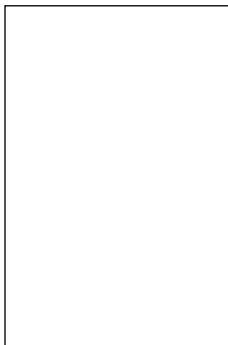
Quality Inspector's Stamp



Sold by  
(name and stamp of the seller)



Manufacture Date



Purchase Date



Certificate of acceptance

TT Silent-M \_\_\_\_\_

The fan is recognized as serviceable